

Article No. : 6SL3223-0DE31-8BA0



Figure similar

Client order no. :  
Order no. :  
Offer no. :  
Remarks :

Item no. :  
Consignment no. :  
Project :

### Rated data

<b>Input</b>	
Number of phases	3 AC
Line voltage	380 ... 480 V ±10 %
Line frequency	47 ... 63 Hz
Rated current (LO)	39.00 A
Rated current (HO)	33.00 A

<b>Output</b>	
Number of phases	3 AC
<b>Rated voltage</b>	<b>400V IEC      480V NEC <sup>1)</sup></b>
Rated power (LO)	18.50 kW      25.00 hp
Rated power (HO)	15.00 kW      20.00 hp
Rated current (LO)	38.00 A
Rated current (HO)	32.00 A
Max. output current	64.00 A
Pulse frequency	4 kHz
Output frequency for vector control	0 ... 200 Hz
Output frequency for V/f control	0 ... 550 Hz

<b>Overload capability</b>	
<b>Low Overload (LO)</b>	
1.1 × rated output current (i.e. 110 % overload) for 57 s with a cycle time of 300 s 1.5 × rated output current (i.e. 150 % overload) for 3 s with a cycle time of 300 s	
<b>High Overload (HO)</b>	
1.5 × output current rating (i.e., 150 % overload) for 57 s with a cycle time of 300 s 2 × output current rating (i.e., 200 % overload) for 3 s with a cycle time of 300 s	

<b>General tech. specifications</b>	
Power factor λ	0.90
Offset factor cos φ	0.95
Efficiency η	0.97
Sound pressure level (1m)	56 dB
Power loss	0.52 kW
Filter class (integrated)	Class B

### Ambient conditions

Cooling	Internal air cooling
Cooling air requirement	0.039 m³/s (1.377 ft³/s)
Installation altitude	1,000 m (3,280.84 ft)
<b>Ambient temperature</b>	
Operation LO	0 ... 40 °C (32 ... 104 °F)
Operation HO	0 ... 50 °C (32 ... 122 °F)
Transport	-25 ... 55 °C (-13 ... 131 °F)
Storage	-25 ... 55 °C (-13 ... 131 °F)

<b>Relative humidity</b>	
Max. operation	95 % RH, condensation not permitted

### Connections

<b>Line side</b>	
Version	M6 bolt
Conductor cross-section	16.00 ... 35.00 mm² (AWG 6 ... AWG 2)
<b>Motor end</b>	
Version	M6 bolt
Conductor cross-section	16.00 ... 35.00 mm² (AWG 6 ... AWG 2)

<b>Max. motor cable length</b>	
Shielded	25 m (82.02 ft)
Unshielded	100 m (328.08 ft)

### Mechanical data

Degree of protection	IP55 / UL type 12
Frame size	FSD
Net weight	31.00 kg (68.34 lb)
<b>Dimensions</b>	
Width	320 mm (12.60 in)
Height	640 mm (25.20 in)
Depth	329 mm (12.95 in)

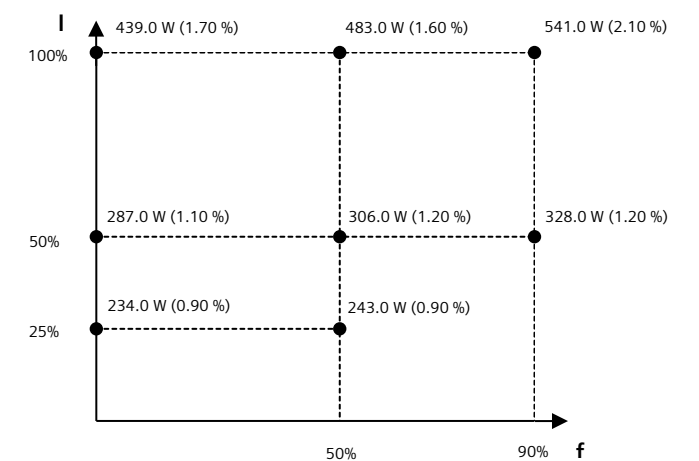
### Standards

Compliance with standards	CE, C-Tick (RCM)
CE marking	Low-voltage directive 2006/95/EC

Data sheet for SINAMICS Power module PM230

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Converter losses to IEC61800-9-2*	
Efficiency class	IE2
Comparison with the reference converter (90% / 100%)	41.30 %



The percentage values show the losses in relation to the rated apparent power of the converter.

The diagram shows the losses for the points (as per standard IEC61800-9-2) of the relative torque generating current (I) over the relative motor stator frequency (f). The values are valid for the basic version of the converter without options/components.

\*calculated values

<sup>1)</sup>The output current and HP ratings are valid for the voltage range 440V-480V