



Figure similar

MLFB-Ordering data

6SL3210-1PE28-8AL0

Client order no. :

Order no. :

Offer no. :

Remarks :

Item no. :

Consignment no. :

Project :

Rated data

Input

Number of phases	3 AC
Line voltage	380 ... 480 V \pm 10 %
Line frequency	47 ... 63 Hz
Rated current (LO)	86.00 A
Rated current (HO)	78.00 A

Output

Number of phases	3 AC
Rated voltage	400 V
Rated current (LO)	90.00 A
Rated current (HO)	75.00 A
Max. output current	150.00 A
Rated power IEC 400V (LO)	45.00 kW
Rated power NEC 480V (LO)	60.00 hp
Rated power IEC 400V (HO)	37.00 kW
Rated power NEC 480V (HO)	50.00 hp
Pulse frequency	4 kHz
Output frequency for vector control	0 ... 200 Hz
Output frequency for V/f control	0 ... 550 Hz

Overload capability

Low Overload (LO)

1.1 x rated output current (i.e. 110 % overload) for 57 s with a cycle time of 300 s 1.5 x rated output current (i.e. 150 % overload) for 3 s with a cycle time of 300 s

High Overload (HO)

1.5 x output current rating (i.e., 150 % overload) for 57 s with a cycle time of 300 s 2 x output current rating (i.e., 200 % overload) for 3 s with a cycle time of 300 s

General tech. specifications

Power factor λ	0.95
Offset factor $\cos \phi$	0.99
Efficiency η	0.98
Sound pressure level (1m)	71 dB
Power loss	1.20 kW
Filter class (integrated)	Class A

Ambient conditions

Cooling	Internal air cooling
Cooling air requirement	0.083 m ³ /s (2.931 ft ³ /s)
Installation altitude	1000 m (3280.84 ft)

Ambient temperature

Operation LO	-20 ... 40 °C (-4 ... 104 °F)
Operation HO	-20 ... 50 °C (-4 ... 122 °F)
Transport	-40 ... 70 °C (-40 ... 158 °F)
Storage	-40 ... 70 °C (-40 ... 158 °F)

Relative humidity

Max. operation	95 % RH, condensation not permitted
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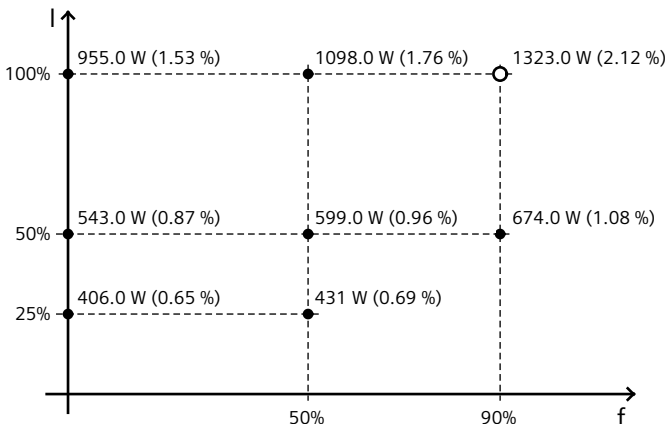
6SL3210-1PE28-8AL0

Mechanical data

Degree of protection	IP20 / UL open type
Size	FSE
Net weight	28.00 kg (61.73 lb)
Width	275 mm (10.83 in)
Height	551 mm (21.69 in)
Depth	237 mm (9.33 in)

Converter losses to EN 50598-2*

Efficiency class	IE2
Comparison with the reference converter (90% / 100%)	-55.37 %



The percentage values show the losses in relation to the rated apparent power of the converter.

The diagram shows the losses for the points (as per standard EN 50598) of the relative torque generating current (I) over the relative motor stator frequency (f). The values are valid for the basic version of the converter without options/components.

*converted values

Connections

Line side

Version	screw-type terminal
Conductor cross-section	25.00 ... 70.00 mm ² (AWG 4 ... AWG -1)

Motor end

Version	Screw-type terminals
Conductor cross-section	25.00 ... 70.00 mm ² (AWG 4 ... AWG -1)

DC link (for braking resistor)

Version	Screw-type terminals
Conductor cross-section	10.00 ... 35.00 mm ² (AWG 8 ... AWG 2)
Cable length	10 m (32.81 ft)
PE connection	Screw-type terminals

Max. motor cable length

Shielded	200 m (656.17 ft)
Unshielded	300 m (984.25 ft)

Standards

Compliance with standards UL, cUL, CE, C-Tick (RCM), SEMI F47

CE marking Low-voltage directive 2006/95/EC